

2022 CHEVROLET CORVETTE SERVICE MANUAL

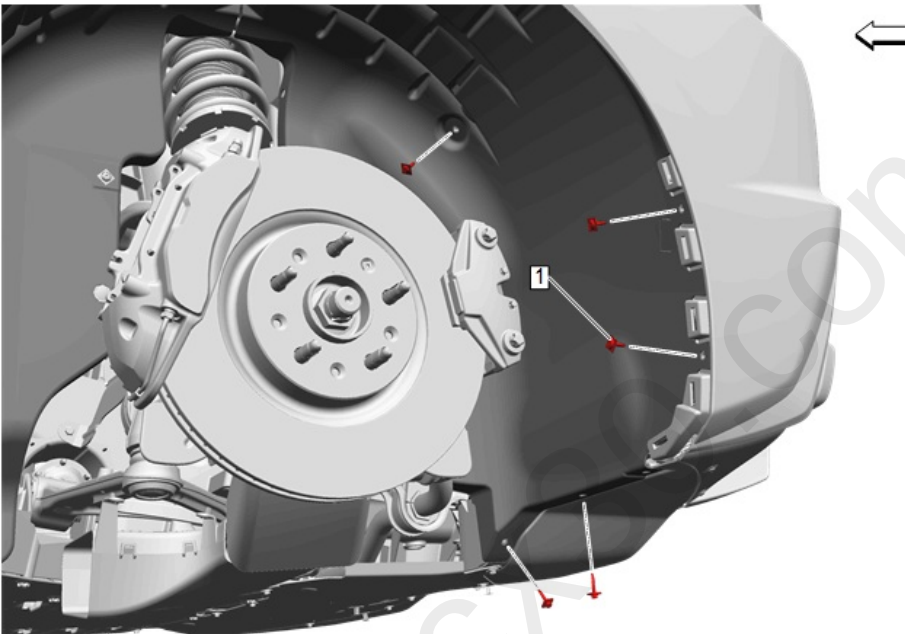
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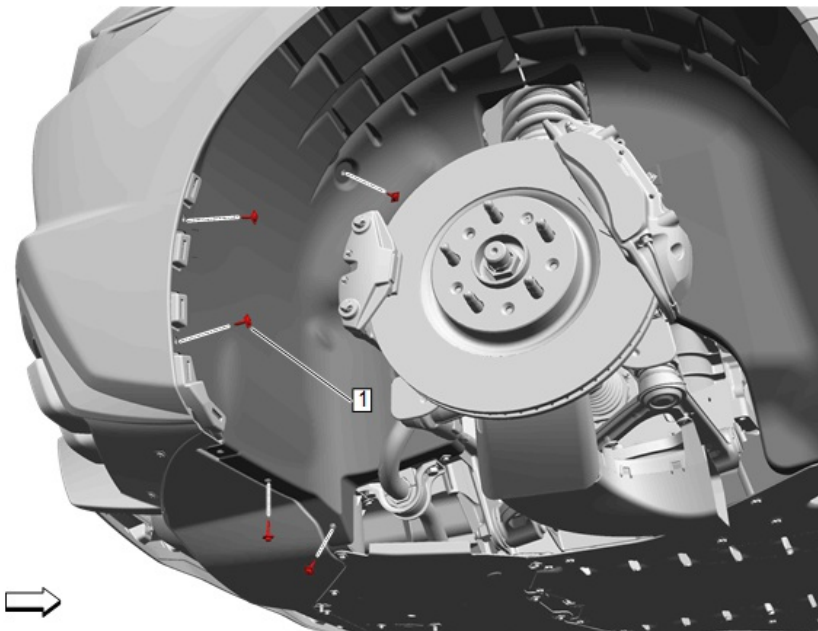
Rear Bumper Fascia Removal and Installation

Removal Procedure

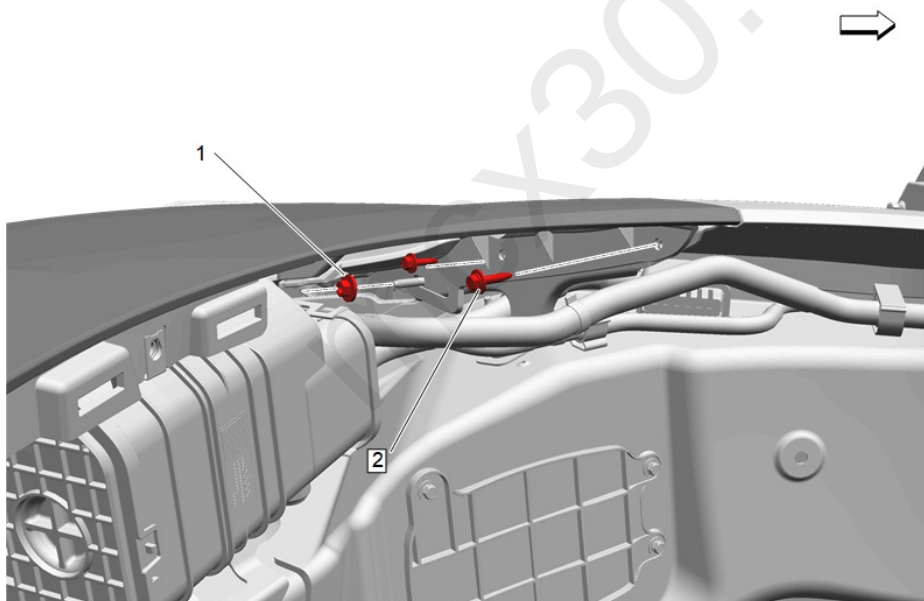
1. Underbody Rear Air Rear Deflector >> Remove - Underbody Rear Air Rear Deflector Replacement
2. Remove the rear wheel opening molding from the left and right side. Rear Wheel Opening Molding Replacement



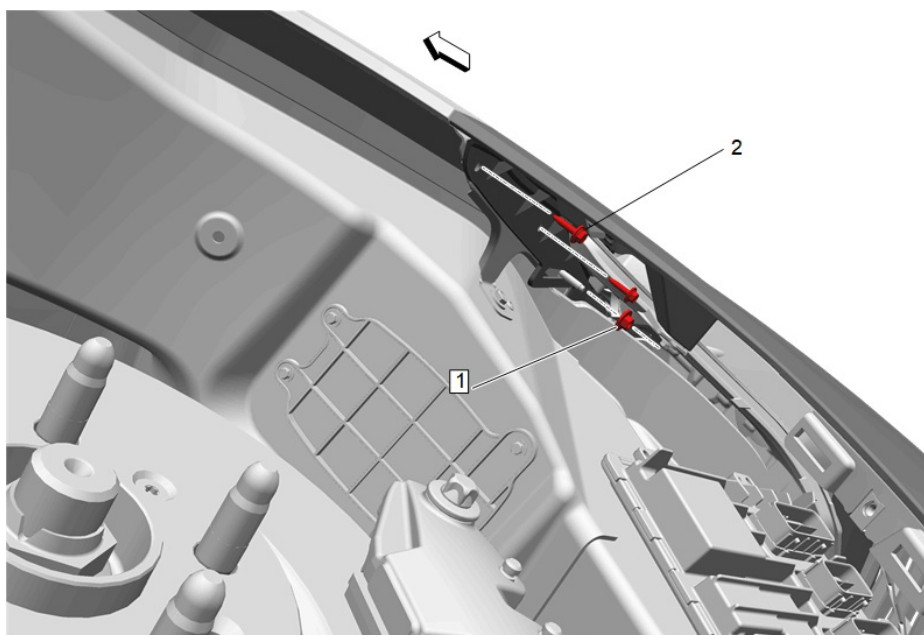
3.
Click here for full size
4. Remove the 5 rear wheelhouse liner bolts (1) from left side rear wheelhouse liner to access the rear bumper fascia bolts. Rear Wheelhouse Liner Replacement - Left Side



5. [Click here for full size](#)
6. Remove the 5 rear wheelhouse liner bolts (1) from right side rear wheelhouse liner to access the rear bumper fascia bolts. Rear Wheelhouse Liner Replacement - Right Side



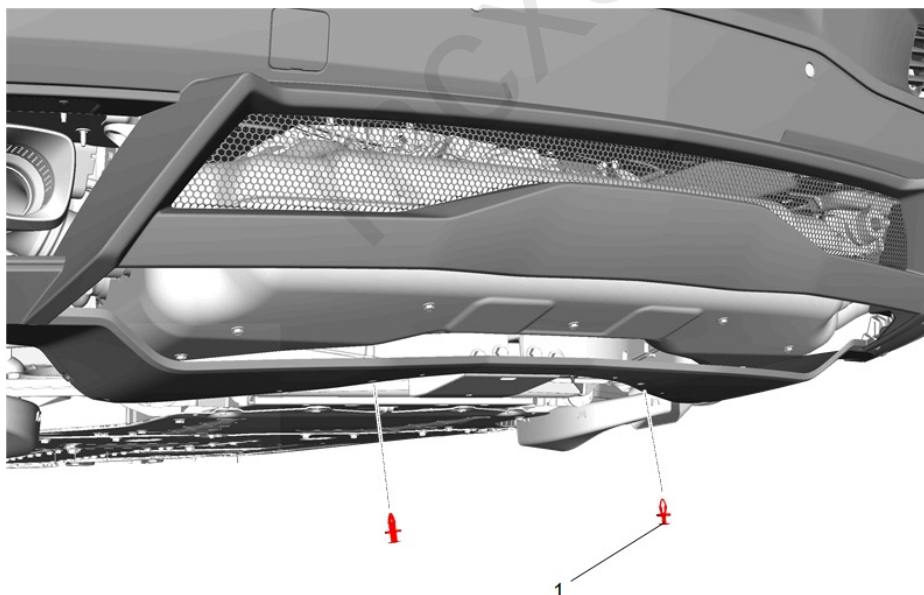
7. [Click here for full size](#)
8. Remove the right side rear fascia nut (1).
9. Remove the 2 right side rear fascia bolts (2).



10.
[Click here for full size](#)

11. Remove the left side rear fascia nut (1).

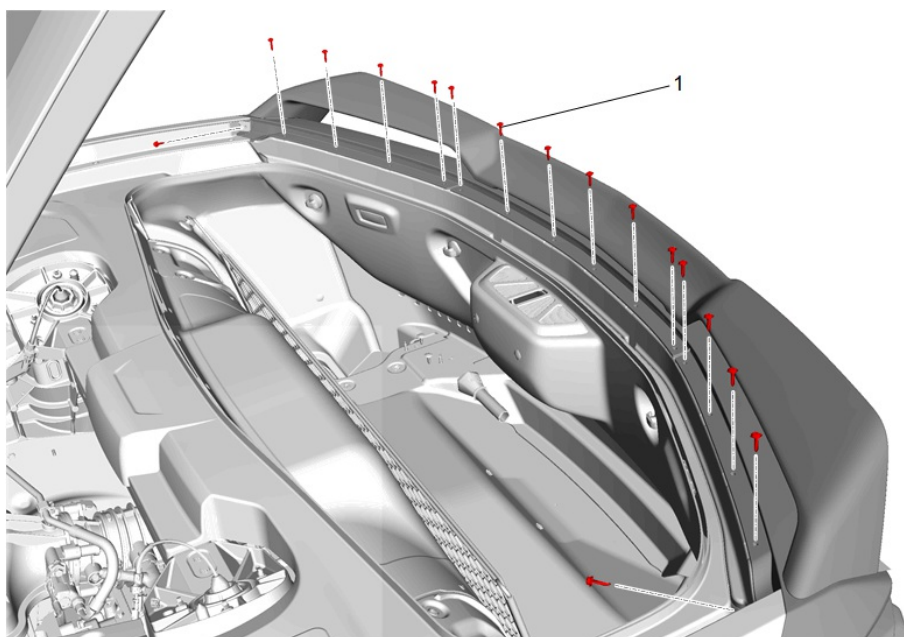
12. Remove the 2 left side rear fascia bolts (2).



13.
[Click here for full size](#)

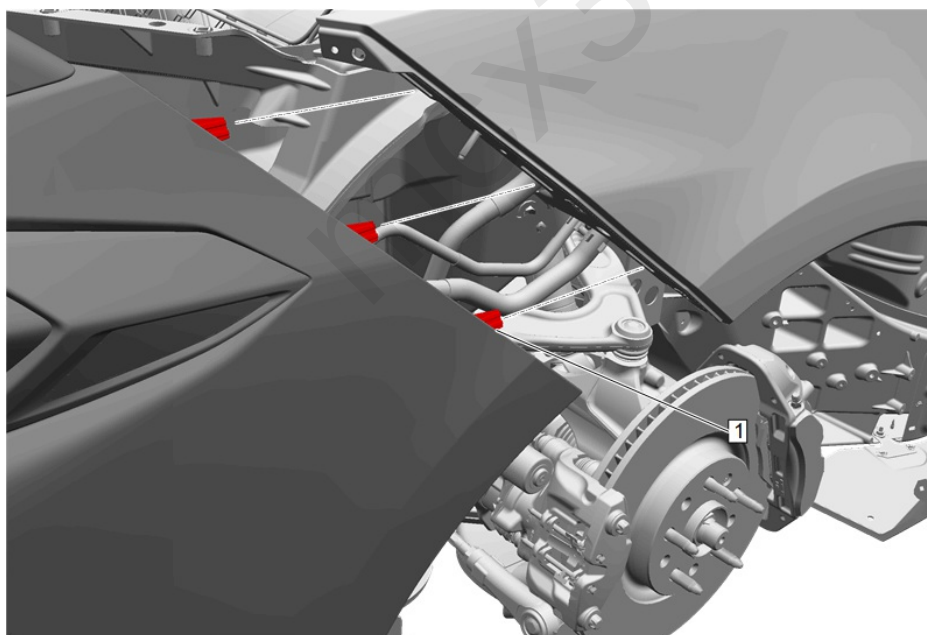
14. Rear Bumper Fascia Retainer (1) >> Remove [2x]

15. Rear Bumper Fascia Bolt (2) >> Remove [4x]



16.
[Click here for full size](#)

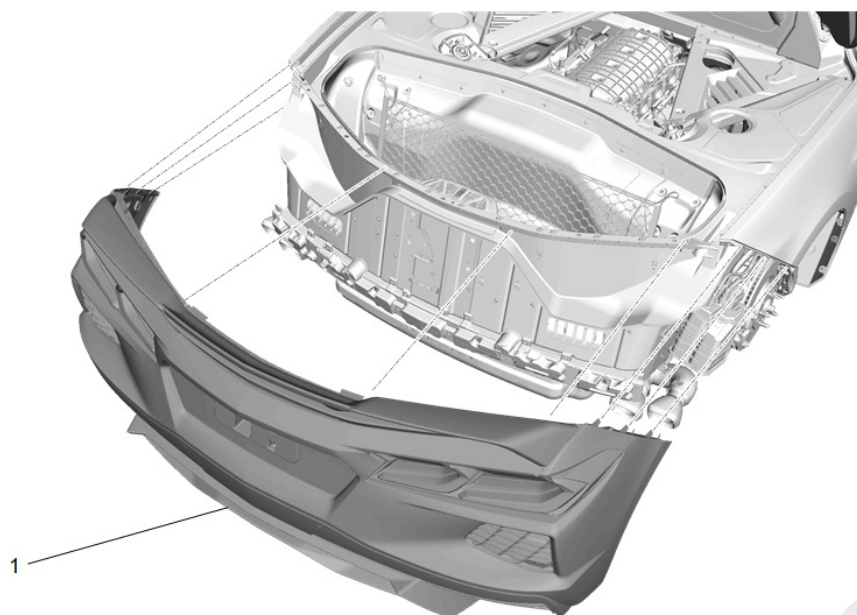
17. Rear Bumper Fascia Bolt (1) >> Remove [16x]



18.
[Click here for full size](#)

19. Apply two layers of masking tape to the painted surface of the left and right quarter panel to prevent paint damage to the quarter panel.

20. Release the 3 left and right side rear bumper fascia tabs (1) from the rear bumper fascia reinforcement.

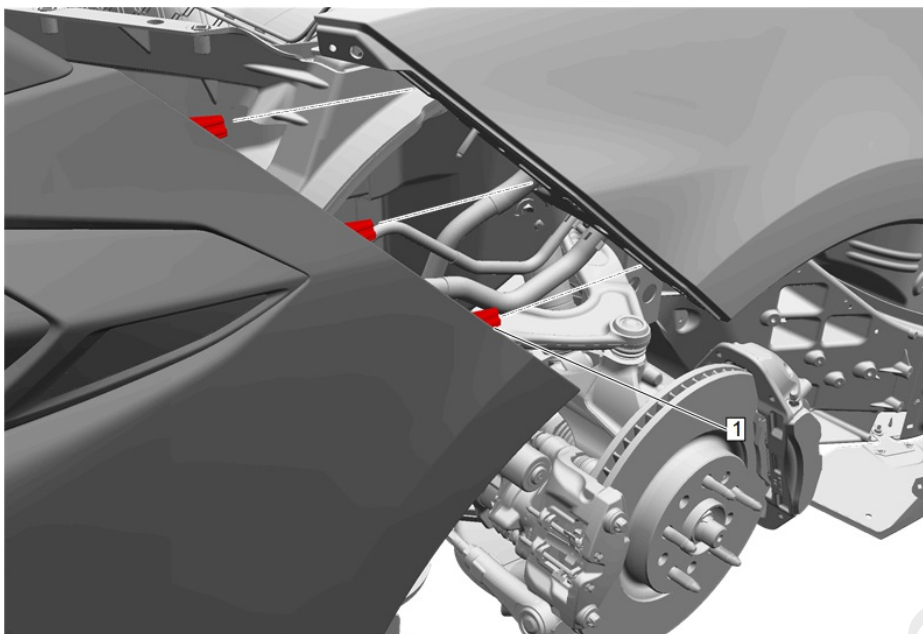


21. [Click here for full size](#)
22. Rear Bumper Fascia (1) >> Remove
23. Disconnect all electrical connectors.

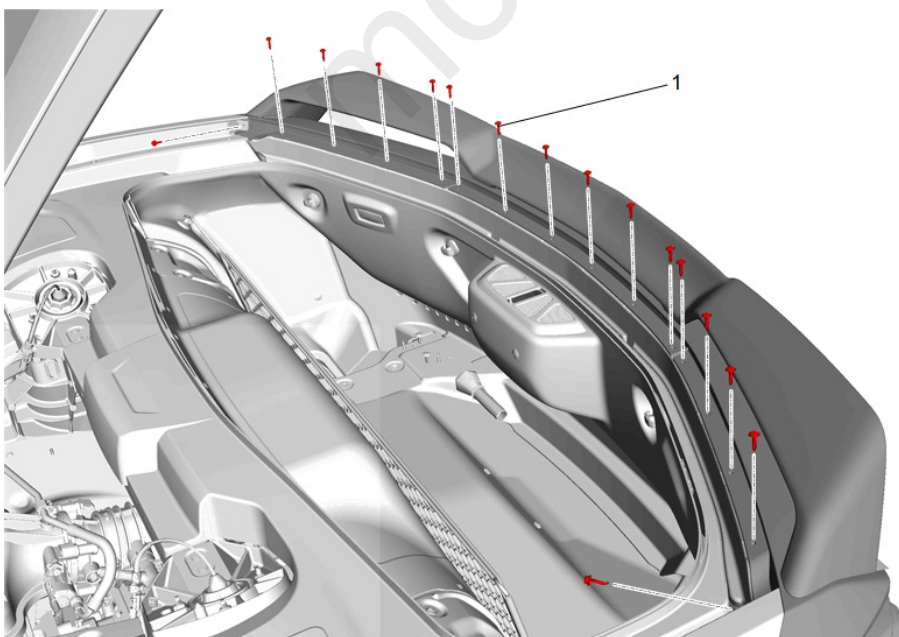
Installation Procedure

Other List:graphic

1. Connect the electrical connectors.
2. Rear Bumper Fascia (1) >> Install



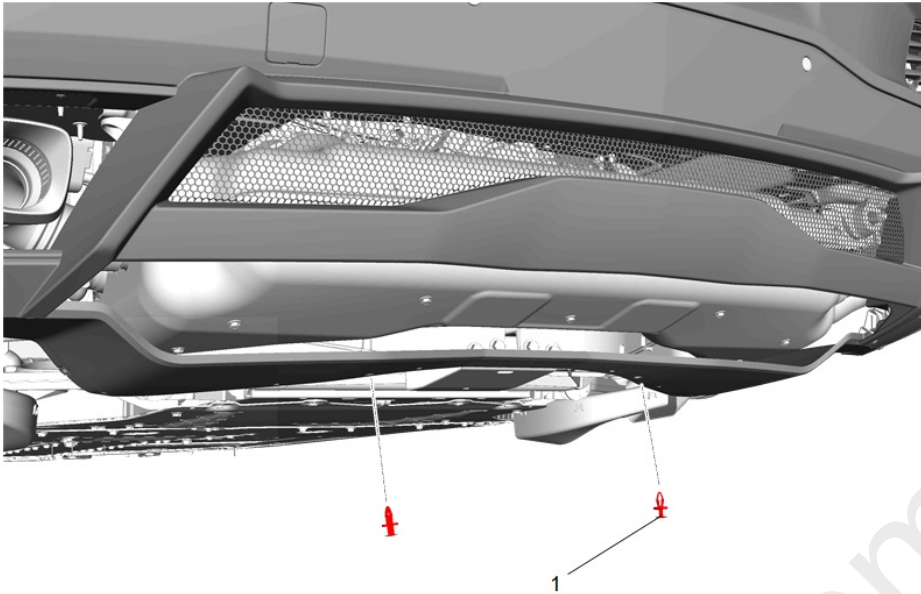
3. [Click here for full size](#)
4. Secure the 3 left and right side rear bumper fascia tabs (1) to the rear bumper fascia reinforcement.
5. Remove the double layer of masking tape from painted surfaces.
6. Using a 50/50 mixture of isopropyl alcohol and clean drinkable water with a clean towel, remove any left over adhesive residue from the masking tape.



7. [Click here for full size](#)
8. Caution:

Refer to Fastener Caution.

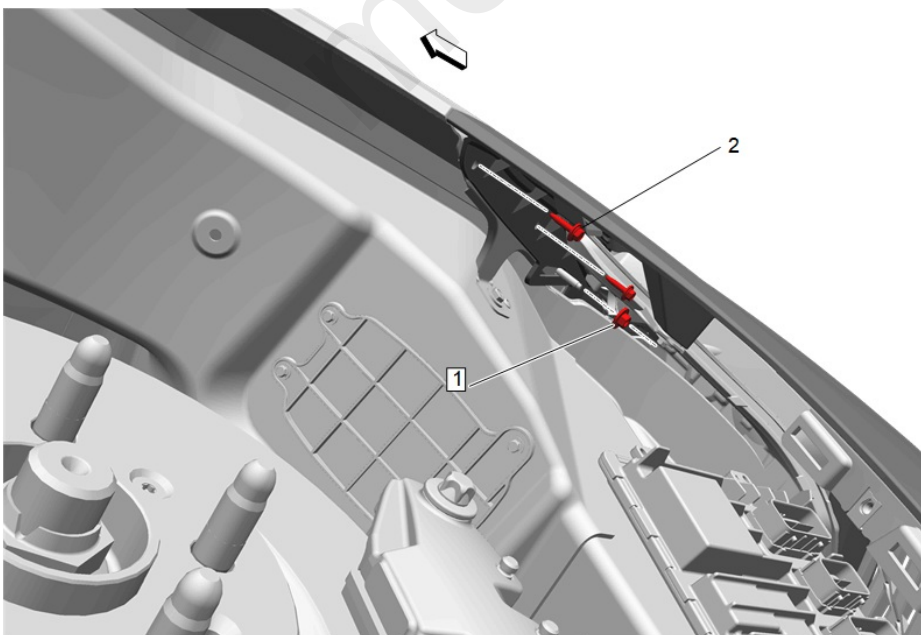
9. Rear Bumper Fascia Bolt (1) >> Install and tighten [16x]2.5N-m (22 lb in)



10.
[Click here for full size](#)

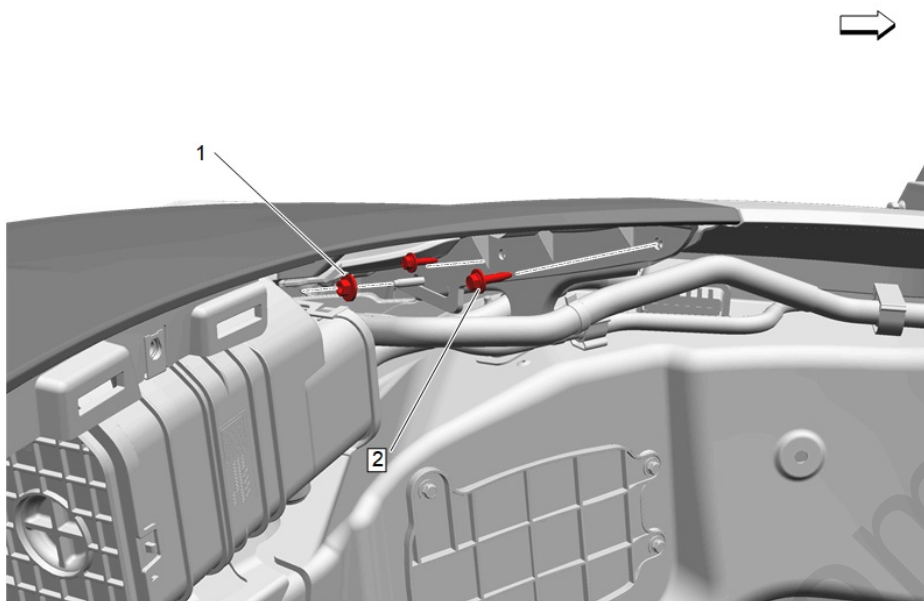
11. Rear Bumper Fascia Bolt (2) >> Install and tighten [4x]2.5N-m (22 lb in)

12. Rear Bumper Fascia Retainer (1) >> Install [2x]

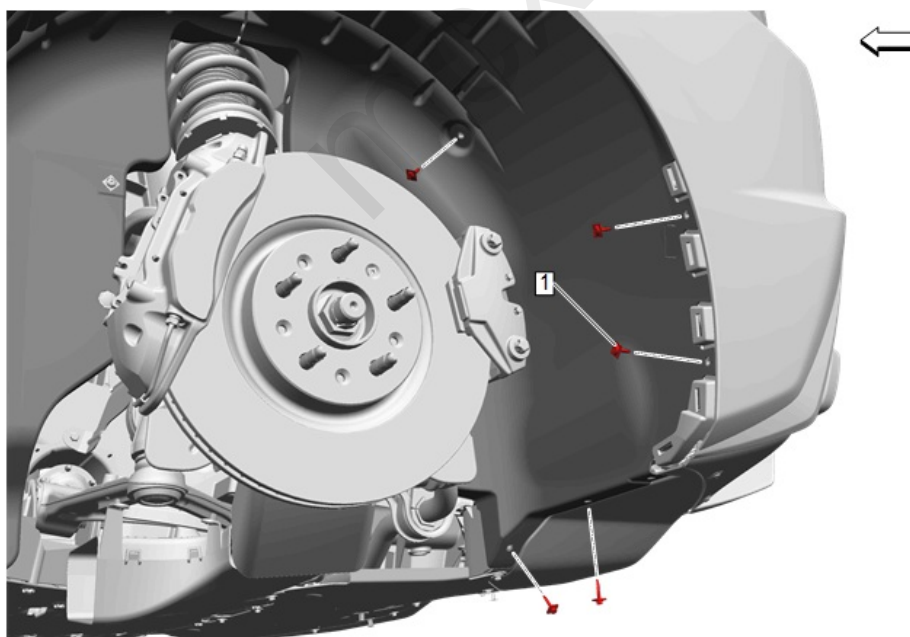


13.
[Click here for full size](#)

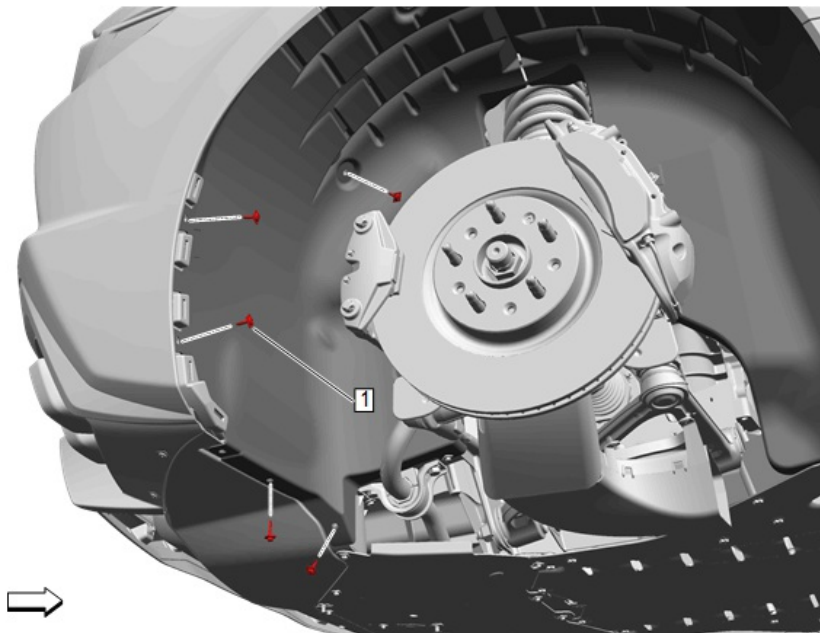
14. Install the left side rear bumper fascia nut (1) and tighten to 2.5N-m (22 lb in).
15. Install the 2 left side rear bumper fascia bolts (2) and tighten to 2.5N-m (22 lb in).



16. [Click here for full size](#)
17. Install the right side rear fascia nut (1) and tighten to 2.5N-m (22 lb in).
18. Install the 2 right side rear fascia bolts (2) and tighten to 2.5N-m (22 lb in) .



19. [Click here for full size](#)
20. Install the 5 rear wheelhouse liner bolts (1) to the left side rear wheelhouse liner. Rear Wheelhouse Liner Replacement - Right Side



21. [Click here for full size](#)
22. Install the 5 front wheelhouse liner bolts (1) to the right side rear wheelhouse liner. [Rear Wheelhouse Liner Replacement - Left Side](#)
23. Install the rear wheel opening molding to the left and right side. [Rear Wheel Opening Molding Replacement](#)
24. [Underbody Rear Air Rear Deflector >> Install - Underbody Rear Air Rear Deflector Replacement](#)